




SAFETY DATA SHEET

1. Identification

Product identifier	WELD-KLEEN® HD®
Other means of identification	
Product Code	No. 007030 (Item# 1008284)
Recommended use	Protects parts, fixtures, and tooling from spatter build-up
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Gases under pressure	Compressed gas
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Carcinogenicity	Category 1B
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		

Signal word	Danger
Hazard statement	Contains gas under pressure; may explode if heated. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. May cause cancer. May cause damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not puncture or incinerate container. Do not expose to heat or store at temperatures above 49 °C/120 °F. Do not breathe mist or vapor. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention.
Storage	Store locked up. Protect from sunlight. Store in a well-ventilated place. Exposure to high temperature may cause can to burst.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
methylene chloride		75-09-2	80 - 90
carbon dioxide		124-38-9	5 - 10
high oleic safflower oil		8001-23-8	5 - 10

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Contents under pressure. Do not expose to heat or store at temperatures above 120 °F/49 °C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in a well-ventilated place. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
methylene chloride (CAS 75-09-2)	STEL	125 ppm
	TWA	25 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	PEL	9000 mg/m3	
		5000 ppm	
high oleic safflower oil (CAS 8001-23-8)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value
carbon dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm
methylene chloride (CAS 75-09-2)	TWA	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	STEL	54000 mg/m3	
	TWA	30000 ppm	
		9000 mg/m3	
high oleic safflower oil (CAS 8001-23-8)	TWA	5000 ppm	
		5 mg/m3	Respirable mist.
		10 mg/m3	Total mist

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
methylene chloride (CAS 75-09-2)	0.3 mg/l	Dichloromethane	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Polyvinyl alcohol (PVA). Viton/butyl.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Liquid.
Form	Aerosol.
Color	Colorless.
Odor	Ether-like.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-139 °F (-95 °C) estimated
Initial boiling point and boiling range	104 °F (40 °C) estimated
Flash point	None.
Evaporation rate	Fast.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	15.5 % estimated
Flammability limit - upper (%)	66.4 % estimated
Vapor pressure	3890.8 hPa estimated

Vapor density	> 1 (air = 1)
Relative density	1.31 estimated
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	1033 °F (556.1 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Percent volatile	87.5 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Hydrogen chloride. Phosgene.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Components	Species	Test Results
methylene chloride (CAS 75-09-2)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	1400 mg/kg Female Rat

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

methylene chloride (CAS 75-09-2) 2A Probably carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

methylene chloride (CAS 75-09-2) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

methylene chloride (CAS 75-09-2) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
methylene chloride (CAS 75-09-2)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna) 1250 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 140.8 - 277.8 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential**Partition coefficient n-octanol / water (log Kow)**

methylene chloride 1.25

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Hazardous waste code F002: Waste methylene chloride - Spent halogenated solvent

US RCRA Hazardous Waste U List: Reference

methylene chloride (CAS 75-09-2) U080

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Disposal instructions This material and its container must be disposed of as hazardous waste. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Dispose in accordance with all applicable regulations.

14. Transport information**DOT**

UN number	UN1950
UN proper shipping name	Aerosols, poison, Limited Quantity
Transport hazard class(es)	
Class	2.2
Subsidiary risk	6.1(PGIII)
Label(s)	2.2, 6.1
Packing group	Not applicable.
Special precautions for user	Forbidden from transportation by air.
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, non-flammable, containing substances in Division 6.1, Packing Group III

Transport hazard class(es)
Class 2.2
Subsidiary risk 6.1
Packing group Not applicable.
ERG Code 2P
Special precautions for user Not available.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1950
UN proper shipping name AEROSOLS
Transport hazard class(es)
Class 2
Subsidiary risk 6.1
Packing group Not applicable.
Environmental hazards
Marine pollutant No.
EmS Not available.
Special precautions for user Not available.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

methylene chloride (CAS 75-09-2) Cancer
Heart
Central nervous system
Liver
Skin irritation
Eye irritation

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

methylene chloride (CAS 75-09-2)

CERCLA Hazardous Substance List (40 CFR 302.4)

methylene chloride (CAS 75-09-2) Listed.

CERCLA Hazardous Substances: Reportable quantity

methylene chloride (CAS 75-09-2) 1000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

methylene chloride (CAS 75-09-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories
 Gas under pressure
 Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Carcinogenicity
 Specific target organ toxicity (single or repeated exposure)

SARA 302 Extremely hazardous substance

Not listed.

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
methylene chloride	75-09-2	80 - 90

US state regulations**US. New Jersey Worker and Community Right-to-Know Act**

carbon dioxide (CAS 124-38-9)
 methylene chloride (CAS 75-09-2)

US. Massachusetts RTK - Substance List

carbon dioxide (CAS 124-38-9)
 high oleic safflower oil (CAS 8001-23-8)
 methylene chloride (CAS 75-09-2)

US. Pennsylvania Worker and Community Right-to-Know Law

carbon dioxide (CAS 124-38-9)
 high oleic safflower oil (CAS 8001-23-8)
 methylene chloride (CAS 75-09-2)

US. Rhode Island RTK

carbon dioxide (CAS 124-38-9)
 high oleic safflower oil (CAS 8001-23-8)
 methylene chloride (CAS 75-09-2)

California Proposition 65**WARNING:** Cancer - www.P65Warnings.ca.gov**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

methylene chloride (CAS 75-09-2) Listed: April 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

methylene chloride (CAS 75-09-2)

Volatile organic compounds (VOC) regulations**EPA**

VOC content (40 CFR 51.100(s)) 0 %

State

Maximum incremental reactivity (MIR) 0.07

Other VOC regulations

This product is not compliant to be sold for use in California. This product is compliant in all other states.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 02-27-2018

Prepared by Allison Yoon

Version # 01

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